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2 year GUARANTEE

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Swan Products Ltd. PO Box 3117, Stoke-on-Trent ST4 9GD

Swan

designed for life

Steam Generator Iron

Models: SI4030N/SI4030GRN

v2.0

Important Safeguards

When using any electrical appliance, basic safety precautions should always be followed including the following:

1. Always ensure that the voltage on the rating label corresponds to the mains voltage in your home
2. Incorrect operation and improper use can damage the appliance and cause injury to the user.
3. **This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliances by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.**
4. Check the power cord and plug regularly for any damage. If the cord or the plug is damaged, it must be replaced by the manufacturer or qualified person in order to avoid an electrical hazard.
5. Do not use the appliance if it has been dropped or damaged in any way. In case of damage, take the unit in for examination and/or repair by an authorised service agent.
6. Never immerse the unit in water or any other liquid for cleaning purposes.
7. Remove the plug from the socket by gripping the plug. Do not pull on the cord to disconnect the appliance from the mains. Unplug the unit when not in use or before cleaning
8. The use of accessory attachments that are not recommended or supplied by the manufacturer may result in injuries, fire or electric shock.
9. Do not let the cord hang over the edge of a table or counter. Ensure that the cord is not in a position where it can be pulled on inadvertently.
10. Do not allow the cord to touch hot surfaces and do not place on or near a hot gas or electric burner or in a heated oven.
11. Do not use the appliance on a gas or electric cooking top or over or near an open flame.
12. Use of an extension cord with this appliance is not recommended. However, if it is necessary to use an extension lead, ensure that the lead is suited to the power consumption of the appliance to avoid overheating of extension cord, appliance or plug point. Do not place the extension cord in a position where it can be pulled on by children or animals or tripped over.
13. This appliance is not suitable for outdoor use. Do not use the appliance for anything other than its intended use.
14. Do not carry the appliance by the power cord.
15. Do not leave the appliance unattended during use.
16. Always operate the appliance on a smooth, even, stable surface. Do not place the unit on a hot surface.
17. The manufacture does not accept responsibility for any damage or injury caused by improper or incorrect use, or for repairs carried out by unauthorised personnel.
18. In case of technical problems, switch off the product and do not attempt to repair it yourself. Return the appliance to an authorised service facility for examination, adjustment or repair. Always insist on the use of original spare parts. Failure to comply with the above mentions precautions and instructions, could affect the safe operation of this product.
19. Your appliance must never be switched on through an external timer or any kind of separate remote control system

Specification
Model No. SI4030N/SI4030GRN
230V~50Hz
2200W

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Helpline Number: 0121 327 6889
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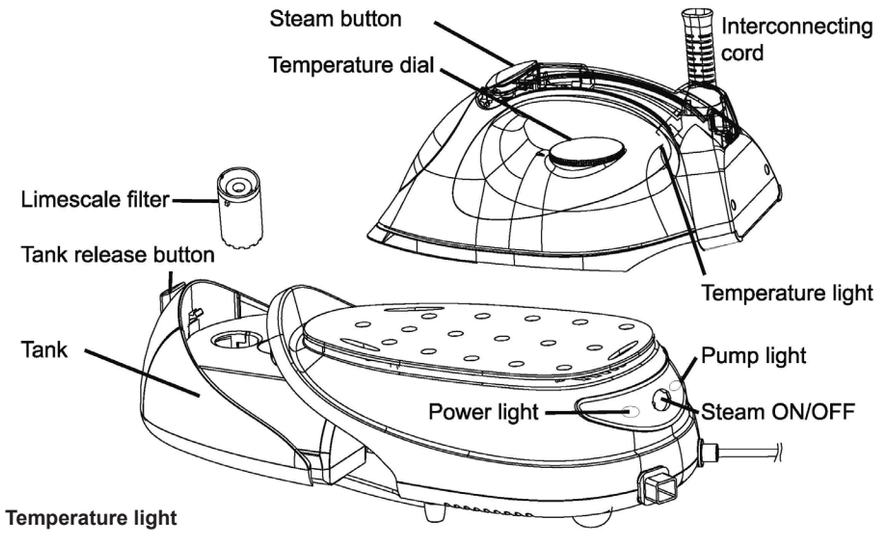
Parts



Temperature light
When indicator light is illuminated, it indicates that the iron is heating up; it will go out when it has reached selected temperature. The light cycles on and off during ironing as the iron maintains the selected temperature.
Steam Button
When this button is pressed the pump will start and the steam will start to be pumped from base to iron through the interconnection cord. Please note that small amounts of water left in the interconnection cord from previous ironing sessions may be ejected from the sole plate when this button is pressed for the first time. For this reason it is advisable to perform the first steam surge away from garments (a 5 – 10 second surge should expel any water from previous ironing sessions). The pump may make a noise for a few seconds until it is properly primed.
Temperature dial
Turn the temperature dial clockwise to increase iron temperature and anti-clockwise to reduce it. Temperature guidelines for particular garment materials are shown on the dial.
Limescale Filter
This is a removable filter that collects limescale and calcium deposits from the water. Please call the help line to order limescale filters (these are chargeable)
Tank Lock button
The button locks the water tank in stand, so that the tank can not slip out and be damaged.
Pump light
This light illuminates when the Steam Button is pressed.
Power light
When the light is on, it indicates that the unit has been connected to power supply.
Steam ON/OFF Switch
In the OFF position the iron has no steam function, which is ideal for dry ironing applications. In the ON position all steam functions are available.

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How to Use

Before first use

Remove any stickers, protective foil or storage cover from the soleplate.

Heat up the iron to maximum temperature and iron over a piece of damp cloth for several minutes for the purpose of removing any residue on the soleplate.

Note: It is normal for a slight odour to come from the unit during the first use. This is due to light oils used to preserve components during manufacture. The odour will disappear after first use.

Operation

1. Connect the power cord to outlet, the power light illuminates.

2. Press down tank lock button then take out water tank from stand. Turn the limescale filter clockwise then draw it out – you may need to invert the tank to facilitate this. Fill the tank but do not exceed the MAX level indication on the side.

3. Replace the limescale filter and slide the tank back into the iron base, making sure it “clicks” into place. Check the garment label for the required ironing temperature. Then turn the temperature dial to your desired setting. And the heating light will be illuminated.

Temperature settings
1.(one star) 80-120C Synthetic fibres/silk
2.(two star) 120-160C Wool
3.(three star) 160-200C Cotton/linen

Tips: to prevent shiny spots, iron the reverse side of the fabric for silk, wool and synthetic materials; and to prevent stains, avoid using the steam functions (put Steam ON/OFF switch in OFF position). Once the soleplate temperature has reached the preset temperature, the heating light will go out, press down Steam Button. The pump will start and after a few seconds the steam will come through. Please note when pressing the steam button for the first time at the start of the new ironing session, direct the iron away from garments to allow any small amounts of water from previous ironing sessions to be ejected.

NOTE: THE PUMP MAY MAKE A NOISE FOR A FEW SECONDS UNTIL IT IS PROPERLY PRIMED. YOU CAN PRIME THE PUMP A LITTLE QUICKER IF YOU HOLD THE HAND UNIT BELOW THE HEIGHT OF THE BASE - GRAVITY WILL GET THE STEAM THROUGH QUICKER!

At the beginning of the ironing session, you should iron the articles that require the lowest ironing temperature first, such as those made of synthetic fibres.

Tip: the interconnection cord can become quite hot after extended use, do not touch!
At any time during the ironing session, you can place the iron on the silicone cushion or on the heel rest (and have a nice cup of tea). Note: the steam output is 40-70g/min

Ironing Tips

Always check first whether a label with ironing instructions is attached to the article.

The iron heats up quicker than it cools down, therefore, you should start ironing the articles requiring the lowest temperature such as those made of synthetic fibres.

If the fabric consists of various kinds of fibres, you must always select the lowest ironing temperature to iron the composition of those fibres.

Silk and other fabrics that are likely to become shiny should be ironed on the inner side.

Velvet and other textures that rapidly become shiny should be ironed in one direction with light pressure applied. Always keep the iron moving at any given moment.

Pure woollen fabrics (100% wool) may be ironed with the iron set a steam position. Preferably set steam button to the maximum position and use a dry cloth as a mat.

Note: when ironing woolen fabrics, shining of the fabric may occur. So it is suggested that you should turn the article inside out and iron the reverse side.

Cleaning and Maintainance

AFTER IRONING

1. Take out the water tank, remove the limescale filter and empty all the water out, replace the filter then place tank back into the iron base.

2. With the tank empty, press down the steam surge button button a couple of times to remove any remaining water in the interconnecting cord, then place the iron back on the base. Warning: the soleplate is still hot, be careful!

3. Turn the temperature dial back to 0 position and unplug from the mains socket. Allow the iron to completely cool before cleaning. Note: you can wipe the surface of unit clean with a soft cloth. Try not to dislodge the silicone cushion out of it’s mountings because it is difficult to fit back!

Warning: do not immerse the steam iron or stand in water or other liquids.

AUTO-DESCALING FEATURE
There is a limescale filter inside the tank. The filter can absorb insoluble calcium ions and convert them to soluble natrium ions, which makes the water softer. This greatly reduces the build-up of limescale. However, if you do live in a hard water area, the life of your iron will increase significantly if you use bottled water.

Note: to keep the soleplate smooth, never let any metal materials rub against it.

REPLACE THE LIMESCALE FILTER EVERY 3 MONTHS OR MORE REGULARLY IF YOU LIVE IN A HARD WATER AREA. **VISIT WWW.SWAN-BRAND.CO.UK** FOR SPARE FILTERS

BS Plug Wiring

The wires in the mains lead are coloured in accordance with the following code:

BLUE	NEUTRAL
BROWN	LIVE
GREEN/YELLOW	EARTH

As the colours of the wire in the mains lead of this appliance may not correspond with the colour markings identifying the terminals on your plug, proceed as follows:

The wire which is coloured BLUE must be connected to the terminal which is marked with the letter N or coloured black. The wire which is coloured BROWN must be connected to the terminal which is marked with the letter L or coloured red. The wire which is coloured GREEN/YELLOW must be connected to the terminal which is marked with the letter E or (earth symbol) and is coloured GREEN or GREEN/YELLOW.

WARNING: THIS APPLIANCE MUST BE EARTHED

WEEE Directive

Disposal of Unit

Disposal instructions for Swan items in accordance with the WEEE directive. Appliances bearing the symbol shown here may not be disposed of in domestic rubbish. You are required to dispose of old electrical and electronic appliances like this separately. Please visit www.recyclemore.co.uk, or www.recylcenow.co.uk for access to information about the recycling of electrical items. The WEEE directive, introduced in August 2006, states that all electrical items must be recycled, rather than taken to landfill. Please arrange to take this appliance to your local Civic Amenity site for recycling, once it has reached the end of its life.

Declaration of EC Conformity

We Swan Products Ltd Declare that this product conforms to all the following product legislation. In accordance with the following directive(s):

2004/108/EEC. The Electromagnetic Compatibility Directive
2006/95EC. The LVD directive (Low Voltage Directive)
2002/95/EC. The RoHS. Directive. (Restriction of Hazardous substances Directive)

Kev Stewart
Product Manager

CE tested RoHS 2002/95/EC

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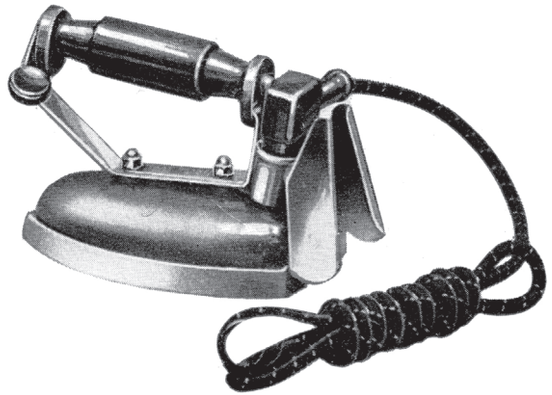
Two Year Warranty

This product is guaranteed for 2 years from the date of original purchase. If any defect arises due to faulty materials of workmanship the faulty products must be returned to the place of purchase. Refunds or replacement is at the discretion of the store.

The following conditions apply:

The product must be returned to the retailer with proof of purchase.
The product must be installed and used in accordance with the instructions contained in this instruction guide. It must be used only for domestic purposes. It does not cover wear and tear, damage, misuse or consumable parts. Swan Products Ltd has limited liability for incidental or consequential loss or damage.This guarantee is valid in the UK and Eire Only.

Swan Brand Heritage



Did you know...

In 1933 most homes were heating their irons over the gas ring or still putting hot coal in them. This Swan iron was basically an element with a handle, which plugged straight into a light bulb socket. And at a mere 14 shillings (70p), it meant many households could own a prestigious Swan Product.